

# ProChipper®



tooling systems



**Zerspaner**  
*Hoggers*


**Zum ausrissfreien Längs- und Querspanen auf Doppelendprofilen**  
*For break-out-free cut edges when hogging along and across the grain with double-end tenoners*
**MEC****HW**

| D   | Z  | ZB | ZS    | d  | Art.Nr. LH          | Art.Nr. RH          |
|-----|----|----|-------|----|---------------------|---------------------|
| 255 | 48 | 18 | 6xZ4  | 80 | <b>8234.250.018</b> | <b>8234.250.118</b> |
|     | 60 | 18 | 6xZ4  | 80 | <b>8234.255.060</b> | <b>8234.255.160</b> |
|     | 72 | 18 | 6xZ4  | 80 | <b>8234.250.072</b> | <b>8234.250.172</b> |
|     | 48 | 26 | 6xZ6  | 80 | <b>8234.255.248</b> | <b>8234.255.348</b> |
|     | 60 | 26 | 6xZ6  | 80 | <b>8234.255.260</b> | <b>8234.255.360</b> |
|     | 72 | 26 | 6xZ6  | 80 | <b>8234.255.272</b> | <b>8234.255.372</b> |
| 305 | 60 | 36 | 6xZ8  | 80 | <b>8234.305.060</b> | <b>8234.305.160</b> |
|     | 60 | 40 | 6xZ10 | 80 | <b>8234.305.260</b> | <b>8234.305.360</b> |
| 355 | 54 | 30 | 6xZ8  | 80 | <b>8234.355.254</b> | <b>8234.355.354</b> |
|     | 54 | 36 | 6xZ10 | 80 | <b>8234.355.054</b> | <b>8234.355.154</b> |
|     | 72 | 30 | 6xZ8  | 80 | <b>8234.355.072</b> | <b>8234.355.172</b> |
|     | 72 | 36 | 6xZ10 | 80 | <b>8234.355.272</b> | <b>8234.355.372</b> |
| 430 | 72 | 30 | 6xZ8  | 80 | <b>8234.430.072</b> | <b>8234.430.172</b> |
|     | 72 | 36 | 6xZ10 | 80 | <b>8234.430.272</b> | <b>8234.430.372</b> |

- Segmentzerspaner Aufbau-system, Zerspanungsbreite bis ca. 80mm.
- Segmente gerade (Längsbearbeitung), oder für Stufenschnitt (Querbearbeitung) einstellbar

- *Segmenthogger build-up system, hogging width until approx. 80mm.*
- *Segment adjustable, either for a straight (longitudinal) cut, or angled for cross cut*

Segmentzerspaner ermöglichen, durch die Kombination mit unterschiedlichen Kreissägeblättern, die Bearbeitung folgender Werkstoffe:

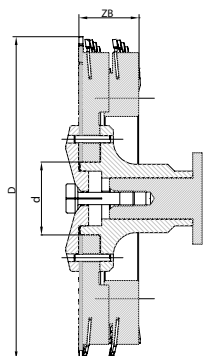
- Rohe Holzwerkstoffe
- Beschichtete Holzwerkstoffe
- Verbundwerkstoffe

Durch den Einsatz von EF-Schnellwechselflanschen, lassen sich die Zerspaner einfach, ohne großen Kraftaufwand wechseln.

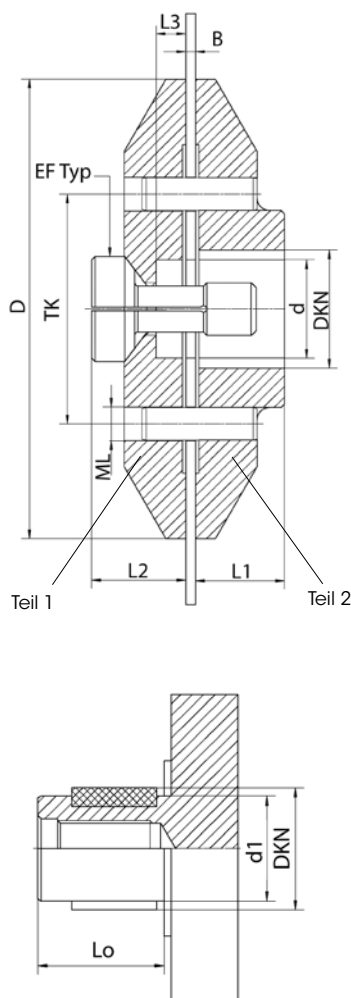
*Segmenthoggers allow through combination with different sawblades, machining of following materials:*

- *Particle boards without coating*
- *Particle boards with coating*
- *Composite materials*

*By using EF-quickchange flanges, the change of hoggers is done easily and effortless.*


**HW Segmentverbreiterung für EF-System**  
*TC Segment extension for EF-System*
**MEC****HW**

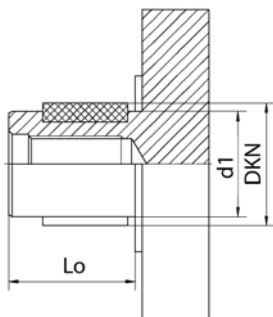
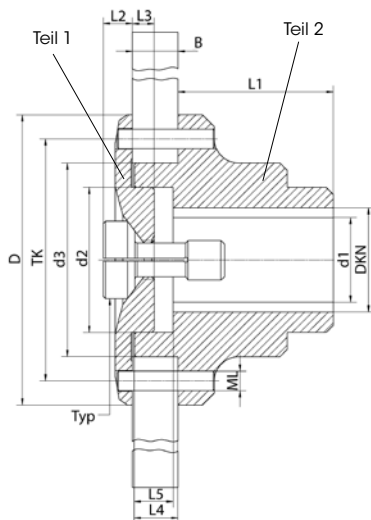
| D   | ZB    | ZS    | d  | Art.Nr. LH          | Art.Nr. RH          |
|-----|-------|-------|----|---------------------|---------------------|
| 250 | 18-36 | 6xZ4  | 80 | <b>8234.250.018</b> | <b>8234.250.118</b> |
|     | 26-54 | 6xZ6  | 80 | <b>8234.250.036</b> | <b>8234.250.136</b> |
| 300 | 30-60 | 6xZ8  | 80 | <b>8234.300.030</b> | <b>8234.300.130</b> |
|     | 36-72 | 6xZ10 | 80 | <b>8234.300.040</b> | <b>8234.300.140</b> |
| 350 | 30-60 | 6xZ8  | 80 | <b>8234.350.030</b> | <b>8234.350.130</b> |
|     | 36-72 | 6xZ10 | 80 | <b>8234.350.040</b> | <b>8234.350.140</b> |
| 430 | 30-60 | 6xZ8  | 80 | <b>8234.430.030</b> | <b>8234.430.130</b> |
|     | 36-72 | 6xZ10 | 80 | <b>8234.430.040</b> | <b>8234.430.140</b> |


**EasyFix Schnellwechsel-Flanschätze für Kreissägeblätter. Für Antriebsspindeln mit Innengewinde**  
*EasyFix quick-change floating flanges sets for circular saw blades. Designed for drive spindles with internal threads*

| D   | d1 | Lo   | DKN  | L1   | L2   | L3   | B       | ML/TK    | EF-TYP             | Satz-Nr.          | Einzelteile                                          |
|-----|----|------|------|------|------|------|---------|----------|--------------------|-------------------|------------------------------------------------------|
| 80  | 30 | 34   | 8x3  | 25   | 29,5 | 9,5  | 1-5     | 2/8/60   | Typ3/5 M16RH       | <b>36.080.130</b> | Teil 1 <b>34.080.330</b><br>Teil 2 <b>36.080.30M</b> |
| 98  | 40 | 38   | 12x3 | 30   | 28   | 8    | 1-4     | 2/8/60   | Typ3/5 M16LH       | <b>36.098.140</b> | Teil 1 <b>34.098.340</b><br>Teil 2 <b>36.098.040</b> |
| 100 | 32 | 25,5 | 10x3 | 20   | 22   | 6    | 2,5     | -        | Typ3/4.1 M12RH     | <b>36.100.432</b> | Teil 1 <b>34.100.332</b><br>Teil 2 <b>36.100.332</b> |
| 120 | 30 | 36   | 8x3  | 25   | 28,9 | 11   | 1-6     | 2/8/100  | Typ3/5 M16RH       | <b>36.120.004</b> | Teil 1 <b>34.120.002</b><br>Teil 2 <b>36.120.30M</b> |
| 120 | 30 | 36   | 8x3  | 33,8 | 28,9 | 11   | 1-6     | 2/8/100  | Typ3/5 M16RH       | <b>36.120.430</b> | Teil 1 <b>34.120.338</b><br>Teil 2 <b>36.120.30M</b> |
| 120 | 30 | 36   | 8x3  | 26   | 28,9 | 11   | 1-6     | 2/8/80   | Typ3/5 M16RH       | <b>36.120.530</b> | Teil 1 <b>34.120.130</b><br>Teil 2 <b>36.120.080</b> |
| 139 | 30 | 49   | 8x3  | 40   | 28   | 7,5  | 2,5     | 2/8/60   | Typ3/5.1 M16x1,5RH | <b>36.139.231</b> | Teil 1 <b>34.139.004</b><br>Teil 2 <b>36.139.031</b> |
| 140 | 30 | 36   | 8x3  | 27   | 18,7 | 9    | 1-6     | 2/10/70  | Typ3/5 M16RH       | <b>36.140.002</b> | Teil 1 <b>34.140.001</b><br>Teil 2 <b>36.140.30M</b> |
| 140 | 30 | 40   | 8x3  | 27   | 33,8 | 14   | 0,8-6,8 | 2/8/60   | Typ3/5 M16RH       | <b>36.140.230</b> | Teil 1 <b>34.140.010</b><br>Teil 2 <b>36.140.32M</b> |
| 140 | 30 | 52   | 12x3 | 40   | 30   | 11   | 3       | 2/8/60   | Typ3/5 M16RH       | <b>36.140.112</b> | Teil 1 <b>34.140.011</b><br>Teil 2 <b>36.140.011</b> |
| 140 | 30 | 40   | 8x3  | 27   | 33,8 | 14   | 1-6     | 2/8/60   | Typ3/5 M16RH       | <b>36.140.430</b> | Teil 1 <b>34.140.130</b><br>Teil 2 <b>36.140.32M</b> |
| 140 | 30 | 52   | 8x3  | 40   | 33,8 | 14   | 1-6     | 2/8/60   | Typ3/5 M16RH       | <b>36.140.330</b> | Teil 1 <b>34.140.014</b><br>Teil 2 <b>36.140.32M</b> |
| 150 | 30 | 36   | 8x3  | 25   | 32   | 12   | 1-6     | 2/8/94   | Typ3/5 M16RH       | <b>36.150.630</b> | Teil 1 <b>34.150.130</b><br>Teil 2 <b>36.150.130</b> |
| 160 | 30 | 27   | 8x3  | 18   | 29   | 9    | 2,2     | 2/8/60   | Typ3/5 M16RH       | <b>36.160.215</b> | Teil 1 <b>34.160.016</b><br>Teil 2 <b>36.160.015</b> |
| 160 | 40 | 39,6 | 12x3 | 28   | 38   | 10,5 | 2,6     | 2/8/55,2 | Typ3/5 M16RH       | <b>36.160.217</b> | Teil 1 <b>34.160.017</b><br>Teil 2 <b>36.160.017</b> |

- EF Schnellwechsel-Flanschätze für Kreissägeblätter bestehen aus EF-Losflansch mit Einschraubspanner und zugehörigem Festflansch, passend zur jeweiligen Motorspindel.
- In der Tabelle oben sind EF-Flanschätze für den Schnellwechsel von Kreissägeblättern gelistet.
- Die Handhabung des Schnellwechselsystems ist einfach, robust und präzise. Die Verletzungsgefahr beim Werkzeugwechsel verringert sich stark.

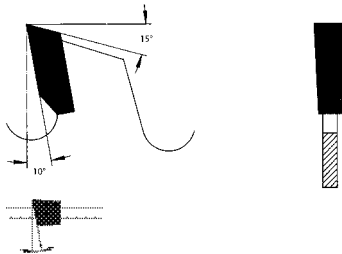
- *EF quick-change flange sets for circular saw blades consist of an EF floating flange with screw-in clamp and a corresponding fixed flange, designed to fit the respective motor spindle.*
- *The table above lists the EF quick-change floating flange sets for quick change of circular saw blades.*
- *The handling of the quick-change system is simple, robust, and precise. The risk of injury during tool changes is significantly reduced.*


**EasyFix Schnellwechsel-Flanschsätze für Zerspaner. Für Antriebsspindeln mit Innengewinde**  
*EasyFix quick-change floating sets for hoggers. Designed for drive spindles with internal threads*

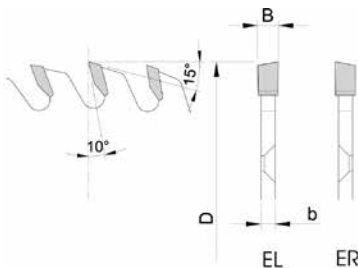
| D   | d1 | d2 | d3  | Lo   | DKN    | L1   | L2    | L3  | L4   | B    | ML/TK    | L5   | EF-TYP          | Satz-Nr.          | Einzelteile       |
|-----|----|----|-----|------|--------|------|-------|-----|------|------|----------|------|-----------------|-------------------|-------------------|
| 100 | 28 | 30 | 40  | 60   | 8x3    | 66   | 13,3  | 6   | 1,5  | 2,4  | 2/8/60   | 10,5 | Typ 3/3.2 M10RH | <b>36.100.075</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.100.240</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.100.240</b> |
| 100 | 24 | -  | 40  | 37   | 8x3    | 30,5 | 20,8  | -   | 7    | 1,2  | 2/8/60   | -    | Typ 3/3.2 M10RH | <b>36.100.199</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.100.099</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.100.099</b> |
| 120 | 40 | 60 | 80  | 30,5 | 12x3   | 43,8 | 10,6  | 4,5 | 22,5 | 23,2 | 2/8/100  | 9,4  | Typ 3/5 M16RH   | <b>36.120.005</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.120.003</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.120.064</b> |
| 120 | 40 | 60 | 80  | 71   | 12x3   | 56,9 | 12    | 9   | 24,1 | 25,1 | 2/8/100  | 15   | Typ 3/5 M16RH   | <b>36.120.164</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.120.004</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.120.063</b> |
| 120 | 35 | -  | 50  | 57   | 10x3   | 50   | 31,5  | -   | 8    | 3    | 2/10/80  | -    | Typ 3/6.1 M20RH | <b>36.120.124</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.120.024</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.120.024</b> |
| 120 | 40 | 60 | 80  | 60   | 12x3   | 59   | 12    | 9   | 23   | 24   | 2/8/100  | 16   | Typ 3/5 M16RH   | <b>36.120.363</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.120.095</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>35.120.063</b> |
| 120 | 30 | 50 | 65  | 78   | 8x3    | 92,8 | 14    | 6   | 3    | 4    | 2/8/90   | 15,8 | Typ 3/4.2 M12RH | <b>36.120.106</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.120.006</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.120.006</b> |
| 160 | 45 | 60 | 80  | 91,5 | 14x3,5 | 97,2 | 20    | 10  | 21,3 | 22,2 | 2/8/130  | 23,5 | Typ 3/6.2 M20RH | <b>36.160.106</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.160.002</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.160.006</b> |
| 160 | 45 | 60 | 80  | 91,5 | 14x3,5 | 97,2 | 14,75 | 10  | 21,3 | 22   | 2/8/130  | 23,5 | Typ 3/5.4 M16LH | <b>36.160.105</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.160.002</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.160.005</b> |
| 200 | 50 | 70 | 100 | 76,5 | 14x3,5 | 80,5 | 31,6  | -   | 11   | 5,8  | 2/16/150 | 15   | Typ 3/7 M24RH   | <b>36.200.200</b> |                   |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 1            | <b>34.200.100</b> |
|     |    |    |     |      |        |      |       |     |      |      |          |      |                 | Teil 2            | <b>36.200.100</b> |

- EF Schnellwechsel-Flanschsätze für Zerspaner bestehen aus EF-Losflansch mit Einschraubspanner und zugehörigem Festflansch, passend zur jeweiligen Motorspindel.
- In der Tabelle oben sind die EF-Flanschsätze für den Schnellwechsel von Zerspanern gelistet.
- Die Handhabung des Schnellwechselsystems ist einfach, robust und präzise. Die Verletzungsgefahr beim Werkzeugwechsel verringert sich stark.

- *EF quick-change floating sets for cutting tools consist of an EF floating flange with a screw-in clamp and a corresponding fixed flange, tailored to the specific motor spindle.*
- *The table above lists the EF flange sets for quick change of hoggers.*
- *The quick-change system is easy to handle, robust, and precise. The risk of injury during tool changes is significantly reduced.*



Flachzahn mit Achswinkel  
Flat tooth with axial angle

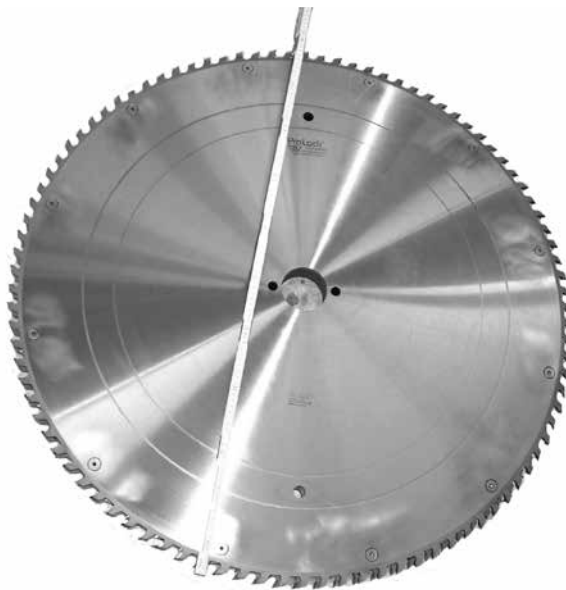

**Zum Formatieren von Holzwerkstoffen**  
*For sizing of timber products*
**MEC****HW**

| D   | B    | d  | ML/TK    | Z         | PG | Art. Nr. LH           | Art. Nr. RH           |
|-----|------|----|----------|-----------|----|-----------------------|-----------------------|
| 250 | 16,5 | 80 | 4/M8/100 | 48/12/6   | 02 | <b>8634.250.017 *</b> | <b>8634.250.117 *</b> |
|     | 16,5 | 80 | 4/M8/100 | 60/12/6   | 02 | <b>8634.250.217 *</b> | <b>8634.250.317 *</b> |
| 250 | 22,5 | 80 | 4/M8/100 | 48/12/6/6 | 02 | <b>8634.250.023</b>   | <b>8634.250.123 *</b> |
|     | 22,5 | 80 | 4/M8/100 | 60/12/6/6 | 02 | <b>8634.250.223</b>   | <b>8635.250.323 *</b> |

- \* Aufbauzerspaner zur Montage auf Flanschbüchse
- \* Build up hogger for installation on flange sleeve
- Passend für Schnellwechselsystem
- Fits to quick change system

**Ersatzsägen mit Achswinkel**
*Spare sawblades with axial angle*
**HW**

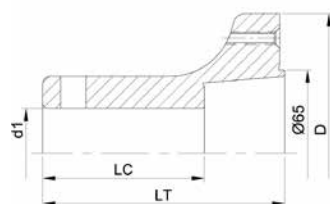
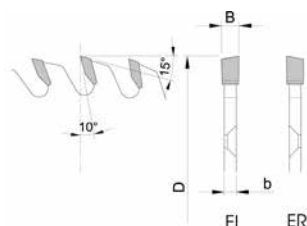
| D   | B   | b   | d     | ML/TK    | Z  | PG | Art. Nr. LH        | Art. Nr. RH        |
|-----|-----|-----|-------|----------|----|----|--------------------|--------------------|
| 250 | 5,5 | 5,0 | 30    | 12/6/190 | 12 | 03 | <b>0032.250.81</b> | <b>0032.250.82</b> |
| 255 | 7,0 | 5,0 | 30    | 12/6/190 | 6  | 03 | <b>0032.255.85</b> | <b>0032.255.84</b> |
|     | 4,0 | 2,8 | 30/48 | 12/6/190 | 48 | 03 | <b>0032.255.81</b> | <b>0032.255.80</b> |
|     | 4,0 | 2,8 | 130   | 6/9/190  | 48 | 03 | <b>0032.255.87</b> | <b>0032.255.86</b> |
|     | 4,0 | 2,8 | 30/60 | 12/6/190 | 60 | 03 | <b>0032.255.83</b> | <b>0032.255.82</b> |
|     | 4,0 | 2,8 | 130   | 6/9/190  | 60 | 03 | <b>0032.255.89</b> | <b>0032.255.88</b> |



- Weitere Abmessungen auf Anfrage. Wir fertigen Aufbauzerspaner bis Durchmesser 1000mm. Ausführung zum Zerspanen von Spanplattenpaket-Reststreifen von links bzw. von rechts mit einem Zerspaner.
- Further dimensions on demand. We produce hoggers until diameter 1000mm. Layout for hogging left and right side of panel stacks with one hogger.



Zum Vorritzen im Gleichlauf  
 (1 Garnitur = 1 Satz links und rechts)  
 (1 complete set = 1 right-hand set and  
 one left-hand set)


**Ritzgarnitur mit Flanschbüchse**  
*Scoring set with flange sleeve*
**MEC****HW**

| D   | B   | d  | Z   | PG | Art.Nr. LH          | Art.Nr. RH          |
|-----|-----|----|-----|----|---------------------|---------------------|
| 150 | 3,2 | 30 | 30F | 02 | <b>8030.150.030</b> | <b>8030.150.130</b> |
|     | 3,2 | 35 | 30F | 02 | <b>8030.150.031</b> | <b>8030.150.131</b> |
| 180 | 3,2 | 30 | 42F | 02 | <b>8030.180.042</b> | <b>8030.180.142</b> |
|     | 3,2 | 35 | 42F | 02 | <b>8030.180.242</b> | <b>8030.180.342</b> |

**Ersatz-Sägeblätter**  
*Replacement saws*
**MEC****HW**

| D   | B   | b   | d  | ML/TK  | Z   | PG | Art.Nr. LH         | Art.Nr. RH         |
|-----|-----|-----|----|--------|-----|----|--------------------|--------------------|
| 150 | 3,2 | 2,2 | 65 | 6/6/90 | 30F | 03 | <b>0030.150.04</b> | <b>0030.150.05</b> |
| 180 | 3,2 | 2,2 | 65 | 6/6/90 | 42F | 03 | <b>0030.180.08</b> | <b>0030.180.09</b> |

**Ersatz Flanschbüchse**  
*Spare sleeve*
**MEC****HW**

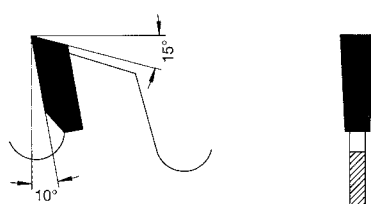
| D   | d     | PG | Art.Nr. LH     | Art.Nr. RH     |
|-----|-------|----|----------------|----------------|
| 109 | 30DKN | 02 | <b>730.112</b> | <b>730.110</b> |
| 109 | 35DKN | 02 | <b>730.713</b> | <b>730.111</b> |

**Ersatz-Senkschrauben**  
*Spare screws*
**MEC****HW**

| Bezeichnung                        | PG | Art.Nr. RH       |
|------------------------------------|----|------------------|
| Torx-Schraube M5x12 D=9 1VE=50St.  | 02 | <b>705.819</b>   |
| Torx-Schraube M5x12 D=10 1VE=50St. | 02 | <b>705.829</b>   |
| Torx T-Griff Schlüssel T20         | 02 | <b>81.100.20</b> |

**8274**

## HW Segmentzerspaner - Mit Flanschbüchse verschraubt TC Segmenthogger - Screwed with flange sleeve

**PG  
02**

Flachzahn  
Flat tooth

### Segmentzerspaner, verschraubt mit Flanschbüchse Segment hogger screwed with sleeve

**MEC****HW**

| D   | B  | d      | Z          | Art.Nr LH           | Art.Nr. RH          |
|-----|----|--------|------------|---------------------|---------------------|
| 250 | 18 | 35 DKN | 48F + 6x4  | <b>8274.250.018</b> | <b>8274.250.118</b> |
|     | 18 | 40 DKN | 48F + 6x4  | <b>8274.250.218</b> | <b>8274.250.318</b> |
|     | 26 | 35 DKN | 48F + 6x6  | <b>8274.250.026</b> | <b>8274.250.126</b> |
|     | 26 | 40 DKN | 48F + 6x6  | <b>8274.250.426</b> | <b>8274.250.526</b> |
|     | 26 | 35 DKN | 60F + 6x6  | <b>8274.250.226</b> | <b>8274.250.326</b> |
|     | 26 | 40 DKN | 60F + 6x6  | <b>8274.250.626</b> | <b>8274.250.726</b> |
|     | 18 | 35 DKN | 72F + 6x4  | <b>8274.250.418</b> | <b>8274.250.518</b> |
|     | 18 | 40 DKN | 72F + 6x4  | <b>8274.250.618</b> | <b>8274.250.718</b> |
| 300 | 30 | 35 DKN | 60F + 6x8  | <b>8274.300.030</b> | <b>8274.300.130</b> |
|     | 30 | 40 DKN | 60F + 6x8  | <b>8274.300.230</b> | <b>8274.300.330</b> |
|     | 30 | 35 DKN | 72F + 6x8  | <b>8274.300.430</b> | <b>8274.300.530</b> |
|     | 30 | 40 DKN | 72F + 6x8  | <b>8274.300.630</b> | <b>8274.300.730</b> |
| 350 | 36 | 35 DKN | 72F + 6x10 | <b>8274.350.036</b> | <b>8274.350.136</b> |
|     | 36 | 40 DKN | 72F + 6x10 | <b>8274.350.236</b> | <b>8274.350.336</b> |
|     | 36 | 35 DKN | 84F + 6x10 | <b>8274.350.436</b> | <b>8274.350.536</b> |
|     | 36 | 40 DKN | 84F + 6x10 | <b>8274.350.636</b> | <b>8274.350.736</b> |

**8037**

## HW Segmentzerspaner - Für Schnellspannsystem TC Segmenthogger - For rapid clamping system

**PG  
02**

### Segmentzerspaner mit Schnellspannsystem Segmenthogger with rapid clamping system

**MEC****HW**

| D   | Z  | ZB | ZS   | d      | D-Säge | Art.Nr. LH          | Art.Nr. RH          |
|-----|----|----|------|--------|--------|---------------------|---------------------|
| 250 | 48 | 18 | 6xZ4 | 35 DKN | 255    | <b>8037.250.048</b> | <b>8037.250.148</b> |
|     | 48 | 18 | 6xZ4 | 40 DKN | 255    | <b>8037.250.248</b> | <b>8037.250.348</b> |
| 60  | 18 | 18 | 6xZ4 | 35 DKN | 255    | <b>8037.250.060</b> | <b>8037.250.160</b> |
|     | 60 | 18 | 6xZ4 | 40 DKN | 255    | <b>8037.250.260</b> | <b>8037.250.360</b> |
| 72  | 18 | 18 | 6xZ4 | 35 DKN | 255    | <b>8037.250.072</b> | <b>8037.250.172</b> |
|     | 72 | 18 | 6xZ4 | 40 DKN | 255    | <b>8037.250.272</b> | <b>8037.250.372</b> |

- Segmentzerspaner zum ausrissfreien Längs- und Querspannen auf Doppelendprofilen
- Segmenthogger for break-out-free cut edges when hogging along and across the grain with double-end tenoners

### Segmentzerspaner ohne Schnellspannsystem Segmenthogger without rapid clamping system

**MEC****HW**

| D   | Z  | ZB | ZS   | d  | D-Säge | Art.Nr. LH            | Art.Nr. RH          |
|-----|----|----|------|----|--------|-----------------------|---------------------|
| 250 | 48 | 18 | 6xZ4 | 80 | 255    | ● <b>8037.250.448</b> | <b>8037.250.548</b> |
|     | 60 | 18 | 6xZ4 | 80 | 255    | ● <b>8037.250.460</b> | <b>8037.250.560</b> |
| 72  | 18 | 18 | 6xZ4 | 80 | 255    | ● <b>8037.250.472</b> | <b>8037.250.572</b> |

- auch passend für Leuco S-System 192
- also suitable for Leuco S-System 192

- Segmente gerade (Längsbearbeitung), oder für Stufenschnitt (Querbearbeitung) einstellbar
- Segment adjustable, either for a straight (longitudinal) cut, or angled for a cross cut.




**Starre Flanschbüchse**  
*Flange sleeve*

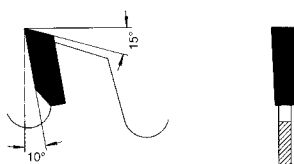
| L1 | L2 | d      | ML/TK    |                         | Art.Nr.        |
|----|----|--------|----------|-------------------------|----------------|
| 90 | 63 | 35 DKN | 8/M8/100 | Homag, IMA, Torwegge    | <b>730.101</b> |
| 97 | 68 | 40 DKN | 8/M8/100 | Schwabedissen, Gabbiani | <b>730.102</b> |

**Zubehör**  
*Attachment*

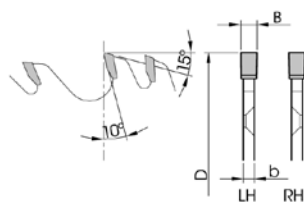
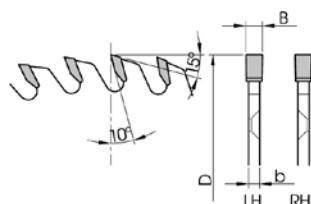
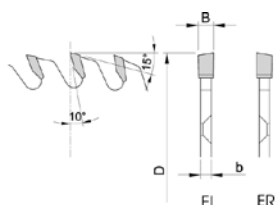
|                                                                      | Dim.  | Art.Nr.           |
|----------------------------------------------------------------------|-------|-------------------|
| Schraube für Werkzeugmontage - <i>Screw for tool mounting</i>        | M8x16 | <b>705.700.16</b> |
| Ersatz-Schrauben für Zerspanersäge - <i>Spare screws for hoggers</i> |       | <b>705.600.12</b> |


**Ersatzsegmente für Zerspaner Typ 0033+0834+0835**  
*Spare segments for hogger type 0033+0834+0835*
**MEC****HW**

| D       | Z            | Art.Nr LH           | Art.Nr. RH          |
|---------|--------------|---------------------|---------------------|
| 200/250 | 4 mit Achsw. | <b>4053.200.004</b> | <b>4053.200.104</b> |
|         | 4            | <b>4053.200.204</b> |                     |
| 250     | 4 K          | <b>4053.250.004</b> | <b>4053.250.104</b> |
|         | 6            | <b>4053.250.006</b> | <b>4053.250.106</b> |
| 300     | 8            | <b>4053.300.008</b> | <b>4053.300.108</b> |
|         | 10           | <b>4053.300.010</b> | <b>4053.300.110</b> |
| 350/430 | 8            | <b>4053.350.008</b> | <b>4053.350.108</b> |
|         | 10           | <b>4053.350.010</b> | <b>4053.350.110</b> |



Flachzahn  
Flat tooth


**Ersatzsägen für Zerspaner**  
*Spareblades for segmenthogger*

MEC

HW

| D   | B   | b   | d   | Z  | ML/TK   | Zerspaner | Art.Nr LH          | Art.Nr. RH         |
|-----|-----|-----|-----|----|---------|-----------|--------------------|--------------------|
| 205 | 4,0 | 2,8 | 120 | 40 | 4/9/150 |           | <b>0032.205.40</b> | <b>0032.206.40</b> |
| 255 | 4,0 | 2,8 | 130 | 48 | 6/9/190 | 893       | <b>0032.255.48</b> | <b>0032.256.48</b> |
|     | 4,0 | 2,8 | 130 | 48 | 6/9/190 | 884/893   | <b>0032.257.48</b> | <b>0032.258.48</b> |
|     | 4,0 | 2,8 | 130 | 60 | 6/9/190 | 893       | <b>0032.255.60</b> | <b>0032.256.60</b> |
|     | 4,0 | 2,8 | 130 | 60 | 6/9/190 | 884/893   | <b>0032.257.60</b> | <b>0032.258.60</b> |
| 305 | 4,0 | 2,8 | 130 | 60 | 6/9/240 | 893       | <b>0032.305.60</b> | <b>0032.306.60</b> |
|     | 4,0 | 2,8 | 130 | 72 | 6/9/240 | 893       | <b>0032.305.72</b> | <b>0032.306.72</b> |
| 355 | 4,0 | 2,8 | 130 | 72 | 6/9/300 | 893       | <b>0032.355.72</b> | <b>0032.356.72</b> |
|     | 4,0 | 2,8 | 130 | 84 | 6/9/300 | 893       | <b>0032.355.84</b> | <b>0032.356.84</b> |

**Ersatzsägen für AKE Zerspaner**  
*Spareblades for AKE hoggers*

MEC

HW

| D   | B   | b   | d  | Z    | ML/TK    | Art.Nr LH          | Art.Nr. RH         |
|-----|-----|-----|----|------|----------|--------------------|--------------------|
| 205 | 4,0 | 2,8 | 80 | 44 F | 4/10/140 | <b>0032.205.44</b> | <b>0032.206.44</b> |
| 255 | 4,0 | 2,8 | 80 | 48 F | 6/10/190 | <b>0032.255.48</b> | <b>0032.256.48</b> |
|     | 4,0 | 2,8 | 80 | 60 F | 6/10/190 | <b>0032.255.60</b> | <b>0032.256.60</b> |
| 305 | 4,0 | 2,8 | 80 | 72 F | 6/6/240  | <b>0032.305.72</b> | <b>0032.306.72</b> |

**Ersatzsägen für LEUCO Zerspaner**  
*Spareblades for LEUCO hoggers*

MEC

HW

| D   | B   | b   | d   | Z    | ML/TK     | Art.Nr LH          | Art.Nr. RH         |
|-----|-----|-----|-----|------|-----------|--------------------|--------------------|
| 250 | 4,0 | 2,8 | 80  | 48 F | 6/6,5/200 | <b>0032.250.48</b> | <b>0032.251.48</b> |
|     | 4,0 | 2,8 | 100 | 48 F | 6/6,5/200 | <b>0032.252.48</b> | <b>0032.253.48</b> |
|     | 4,0 | 2,8 | 80  | 72 F | 6/6,5/200 | <b>0032.250.72</b> | <b>0032.251.73</b> |
|     | 4,0 | 2,8 | 100 | 72 F | 6/6,5/200 | <b>0032.252.72</b> | <b>0032.253.72</b> |
| 355 | 4,0 | 2,8 | 80  | 84   | 6/6,5/300 | <b>0032.355.84</b> | <b>0032.355.85</b> |

**Unverbohrte Zerspanersägen**  
*Not countersunk hoggerblades*

MEC

HW

| D   | B   | d  | Z    | PG | Art.Nr.            |
|-----|-----|----|------|----|--------------------|
| 205 | 4,0 | 80 | 44 F | 02 | <b>0032.202.00</b> |
|     | 4,0 | 80 | 60 F | 02 | <b>0032.204.00</b> |
| 210 | 4,0 | 80 | 44 F | 02 | <b>0032.212.00</b> |
|     | 4,0 | 80 | 60 F | 02 | <b>0032.214.00</b> |
| 255 | 4,0 | 80 | 48 F | 02 | <b>0032.252.00</b> |
|     | 4,0 | 80 | 60 F | 02 | <b>0032.254.00</b> |
| 260 | 4,0 | 80 | 48 F | 02 | <b>0032.266.00</b> |
|     | 4,0 | 80 | 60 F | 02 | <b>0032.268.00</b> |
|     | 4,0 | 80 | 72 F | 02 | <b>0032.260.10</b> |

- Unverbohrte Zerspanersägen zur Verbohrung auf diverse Zerspanersysteme.
- Verbohrungen und Aussparungen sind in den Preisen berücksichtigt.  
Bei Bestellung bitte Zerspaner- Fabrikat angeben!
- *Not countersunk hoggerblades, to prepare for different hogger systems*
- *Pin holes and gaps are included in price. Hogger type must be specified.*

